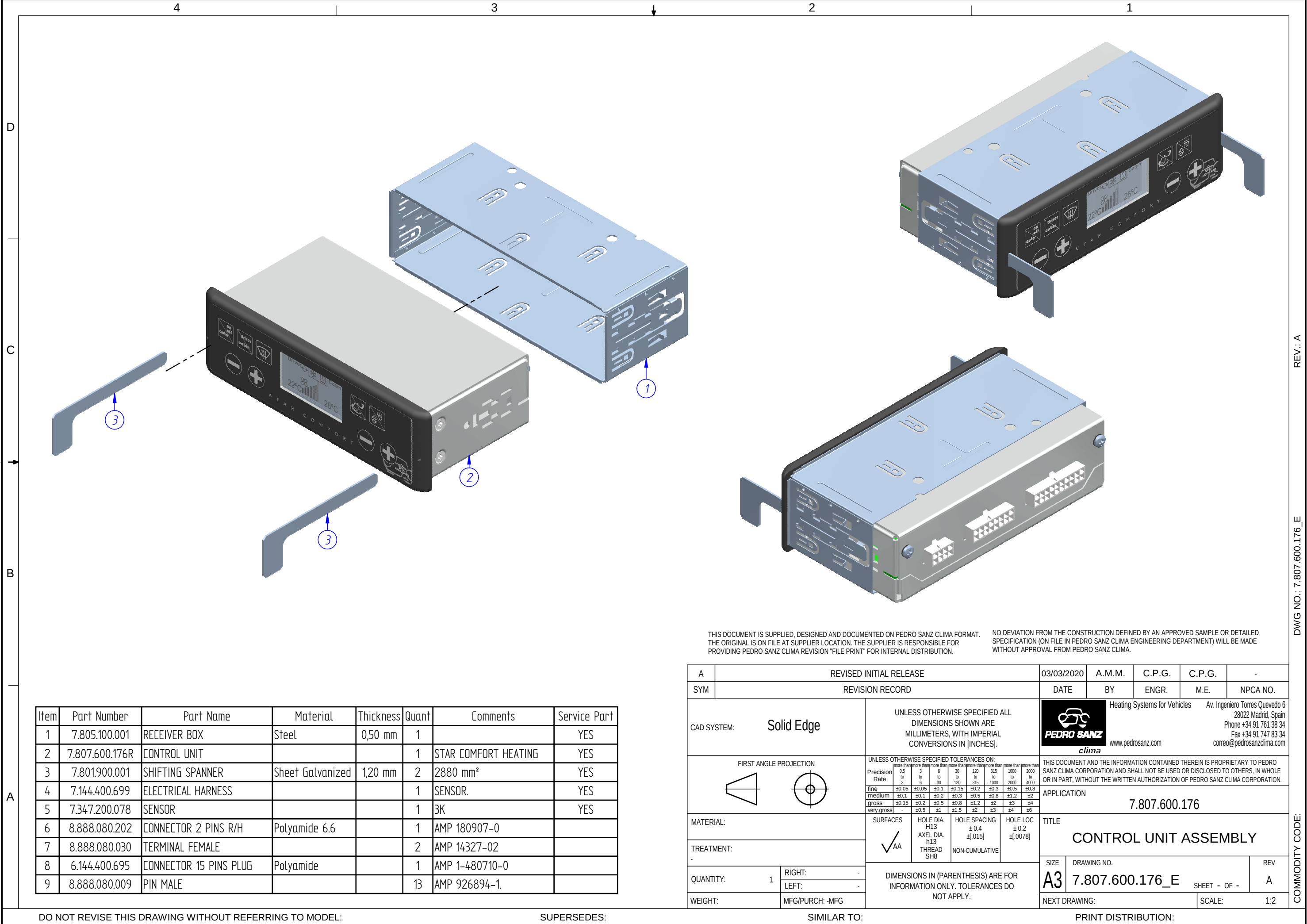




THIS DOCUMENT IS SUPPLIED, DESIGNED AND DOCUMENTED ON PEDRO SANZ CLIMA FORMAT. THE ORIGINAL IS ON FILE AT SUPPLIER LOCATION. THE SUPPLIER IS RESPONSIBLE FOR PROVIDING PEDRO SANZ CLIMA REVISION "FILE PRINT" FOR INTERNAL DISTRIBUTION.

NO DEVIATION FROM THE CONSTRUCTION DEFINED BY AN APPROVED SAMPLE OR DETAILED SPECIFICATION (ON FILE IN PEDRO SANZ CLIMA ENGINEERING DEPARTMENT) WILL BE MADE WITHOUT APPROVAL FROM PEDRO SANZ CLIMA.

A		REVISED INITIAL RELEASE				03/03/2020		A.M.M.		C.P.G.		C.P.G.		-																																																	
SYM		REVISION RECORD				DATE		BY		ENGR.		M.E.		NPCA NO.																																																	
CAD SYSTEM:		Solid Edge				UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS SHOWN ARE MILLIMETERS, WITH IMPERIAL CONVERSIONS IN [INCHES].				 clima Heating Systems for Vehicles www.pedrosanz.com Av. Ingeniero Torres Quevedo 6 28022 Madrid, Spain Phone +34 91 761 38 34 Fax +34 91 747 83 34 correo@pedrosanzclima.com																																																					
FIRST ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED TOLERANCES ON: <table><tr><td>Precision Rate</td><td>0.5 to 3</td><td>3 to 6</td><td>6 to 30</td><td>30 to 120</td><td>120 to 315</td><td>315 to 1000</td><td>1000 to 2000</td><td>2000 to 4000</td></tr><tr><td>more than</td><td>more than</td><td>more than</td><td>more than</td><td>more than</td><td>more than</td><td>more than</td><td>more than</td><td>more than</td></tr><tr><td>fine</td><td>±0.05</td><td>±0.05</td><td>±0.1</td><td>±0.15</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td></tr><tr><td>medium</td><td>±0.1</td><td>±0.1</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td></tr><tr><td>gross</td><td>±0.15</td><td>±0.2</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td><td>±3</td><td>±4</td></tr><tr><td>very gross</td><td>-</td><td>±0.5</td><td>±1</td><td>±1.5</td><td>±2</td><td>±3</td><td>±4</td><td>±6</td></tr></table>				Precision Rate	0.5 to 3	3 to 6	6 to 30	30 to 120	120 to 315	315 to 1000	1000 to 2000	2000 to 4000	more than	more than	more than	more than	more than	more than	more than	more than	more than	fine	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±0.8	medium	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	gross	±0.15	±0.2	±0.5	±0.8	±1.2	±2	±3	±4	very gross	-	±0.5	±1	±1.5	±2	±3	±4	±6	THIS DOCUMENT AND THE INFORMATION CONTAINED THEREIN IS PROPRIETARY TO PEDRO SANZ CLIMA CORPORATION AND SHALL NOT BE USED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART, WITHOUT THE WRITTEN AUTHORIZATION OF PEDRO SANZ CLIMA CORPORATION.			
Precision Rate	0.5 to 3	3 to 6	6 to 30	30 to 120	120 to 315	315 to 1000	1000 to 2000	2000 to 4000																																																							
more than	more than	more than	more than	more than	more than	more than	more than	more than																																																							
fine	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	±0.8																																																							
medium	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2																																																							
gross	±0.15	±0.2	±0.5	±0.8	±1.2	±2	±3	±4																																																							
very gross	-	±0.5	±1	±1.5	±2	±3	±4	±6																																																							
						APPLICATION				7.807.600.176																																																					
MATERIAL:		SURFACES				HOLE DIA. H13 AXEL DIA. h13 THREAD SH8				HOLE SPACING ± 0.4 ±[.015]				HOLE LOC ± 0.2 ±[.0078]				TITLE																																													
TREATMENT:		✓AA				NON-CUMULATIVE								CONTROL UNIT ASSEMBLY																																																	
QUANTITY:		1		RIGHT: - LEFT: -		DIMENSIONS IN (PARENTHESIS) ARE FOR INFORMATION ONLY. TOLERANCES DO NOT APPLY.				SIZE		DRAWING NO.				REV																																															
WEIGHT:				MFG/PURCH: -MFG						A3		7.807.600.176_E				A																																															
										NEXT DRAWING:		SCALE:				1:2																																															